### Alan Stratton

- Weekly Woodturning Video AsWoodTurns.com
- Host annual Christmas Ornament Challenge This November is number 9.
  - All crafts invited to participate
  - All experience levels can join in the fun.
  - Require only 1 photo per submission.
  - Submit during November at AsWoodTurns.com/Challenges
- My specialty is in turning diversity.
- First turning as a Graduate Student I made my living and dining room sets.

## Turning Inside - Out

#### In General:

- 1. Stock is shaped.
- 2. Stock is taken apart, rotated, and re-fastened. Previous Exterior becomes the Interior.
- 3. Stock is again mounted, and shaped. Interior is distinctly different than a hollowed project.

## Turning Inside – Out – Styles

### **Easy**

- 4 Stave
  - 4 Pieces of Stock are milled square and uniform.
- 2 Stave
  - 2 Pieces of Stock are milled identical.

### **Moderate**

- 3 Stave
  - 3 Pieces of Stock are cut in a rhombus (squashed square) shape with angles of 30 and 60 degrees.
  - 60 degree edges mate in turning 1 and turning 2.

### Difficult

- 6 Stave
  - 6 Pieces of Stock are milled the same as 3 stave.
  - 30 degree edges mate in turning 1 and turning 2.

#### Killer

- N Stave
  - You are on your own for this geometry. Just remember that the inner angle is 360 divided by the number of staves.

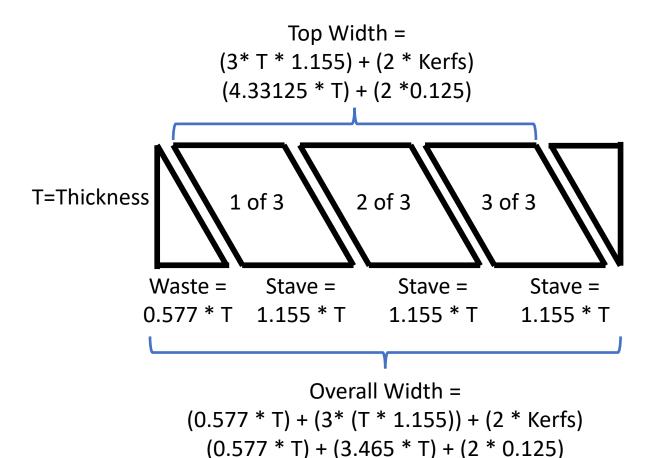
## Step 1 – Prepare Turning Stock

- Saw 3 identical staves with corner angles of 30, 60, 30, 60 degrees.
- Temporarily fasten together
  - Paper glue joint
  - Band clamps
  - Dots of CA glue on end joints
  - Strapping tape.
  - Screws

Each has advantages and disadvantages



#### Just a Little Math



For 1.25" Thick Board

Overall Width =
=(0.577 \* 1.25) + (3.465 \* 1.25) + (2 \* 0.125)
=(0.72125) + (4.33125) + ( 0.25)
=4.58125

### Step 2 –Turning

- Do not cut too deeply.
- Watch out for transitions at start of cut.
- Difficult to visualize the interior shape.
- Finish now what will become the interior

## Step 3 –Reversing

Take apart

Clean up

Permanent Fastening

Watch out for glue squeeze out.

- Optionally, insert an interior object.
  - Only if interior object will not fit between the stave openings.

# Step 3 —Final Turning

- Cutting a lot of air
- Stave edges become knife sharp.
- Carefully sand
- Ease the knife edges.
- Apply finish
- Add
  - Interior object
  - Top finial if needed
  - Bottom finial if needed

### Resources

- American Woodturner February 2010
  - Preparation with BandSaw
- AsWoodTurns.com
  - Woodturning Inside Out 3 Stave Art Flame
    - www.aswoodturns.com/2019/06/triple-flame/
  - Woodturning Two Stave Inside Out Heart Pendent
    - www.aswoodturns.com/2019/08/two-stave-heart/
  - Turning Inside Out Vase Not Solely For Ornaments
    - www.aswoodturns.com/2019/05/inside-out-vase/
  - Woodturning Inside Out Open End Christmas Ornament With LED
    - www.aswoodturns.com/2017/11/inside-out-open-end/
  - Designing Two Stave Inside Out Christmas Ornament
    - www.aswoodturns.com/2017/09/inside-out-2-stave/
  - Inside Out Christmas Ornament The Basics
    - www.aswoodturns.com/2017/08/inside-out-christmas-ornament-the-basics/